



Subject:	HOLDEN VT – VZ REPLACEMENT HEATER CORE (SQUARE CORNERED) CA527MIS OR HTR1365CH					TSB #:	29 3-10
						Date:	1/3/10
Initial Once Read:							

A modification to the HVAC heater core opening **may** be required for the Holden VT, VX, VU, VY, WM vehicles to allow for the fitment of the heater core with the "square header tank". The Holden commodore VZ HVAC heater core opening requires no modification as the opening should already be squared.

Carry out inspection of the HVAC heater core opening to determine if the case requires modification. If fitting a new heater core with the square header tanks the heater core opening of the HVAC will have to be modified if the opening has rounded corners. To modify the heater core opening refer to procedure below. *

* Modification steps (if required)

- Using a square file, square off the 4 corners of the heater case opening to enlarge the opening for the replacement heater core.
- Install the replacement heater core ensuring adequate clearance via the modification. Comparison of the square and rounded header tanks in fig -1.

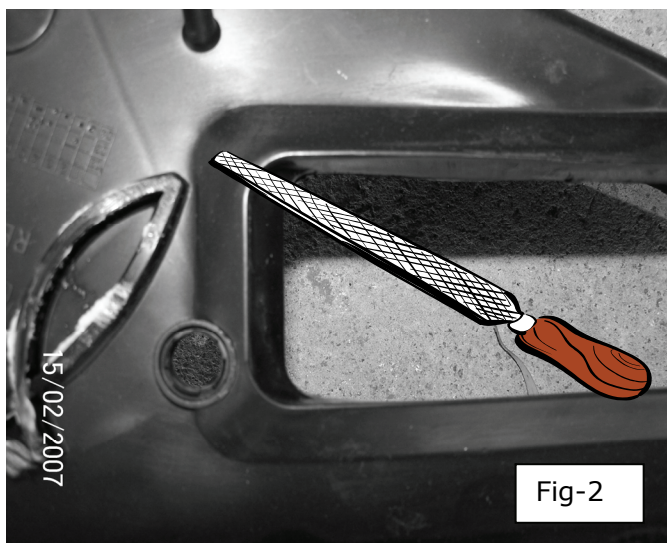
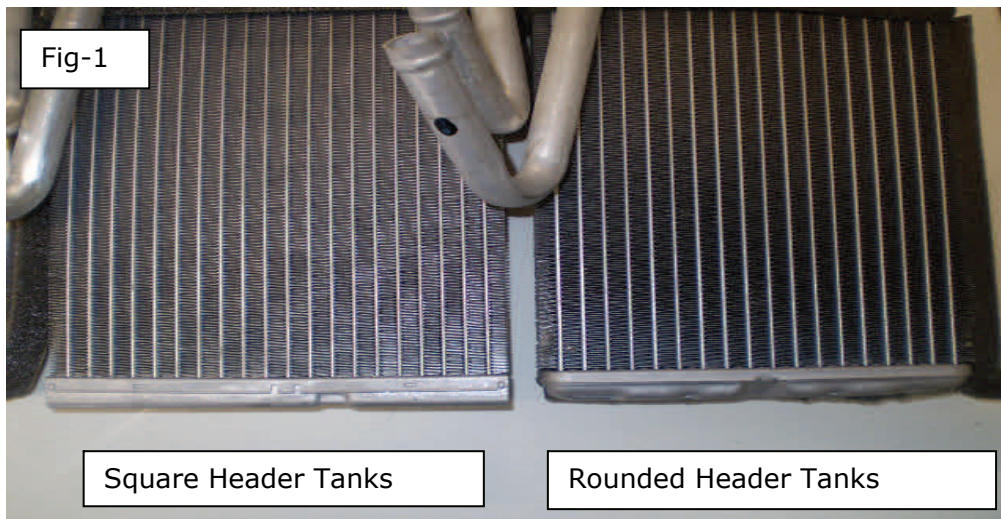


Figure -2. Heater core opening with rounded corners.

To fit the heater core with the square header tanks file the corners of the opening.